

Work Order ID 56816

Wednesday, March 10, 2010 2:23:53 PM



Page 1

Item ID: D350-567-115

Revision ID:

Accept

Item Name: Interior Floor Window



Setup Start



Start Date: 3/10/2010 Start Qty: 1.00

Stop



Required Date: 3/12/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*

Date: 10-3-10

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-567

Rev D

100



DC

Document Control

DOCUMENT CONTROL *sl*

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D350-567-115 CHG004

5 10/03/11

HJ for BG 10/03/11

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10-3-11 sl

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

5 10/03/11

(Signature)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 56816

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window


Comments: IPP Rev:A New Issue 04-08-24 JLM
 IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:C 08-10-07 as per revD DD verified by:

Start Date: 3/10/2010

Required Date: 3/12/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
AN526C632R12		Purchased	No			110	Each	129.0000	9.0000			
												
Screw												

10-3-11 sl

AN960JD6



Washer

Purchased

No

110

Each

1,232.0000

9.0000

9

10-3-11 sl

Warehouse

Location

Main Warehouse

ST326

129

112410

29

113840

100

Warehouse

Location

Main Warehouse

ST347

1232

104537

931

6085

301

9

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Wednesday, March 10, 2010 2:23:52 PM

Page 2

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Start Date: 3/10/2010

Required Date: 3/12/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ D2463	Replacement	Mfg/ Manufactured	Bin No	Primary	Last	Route 110	Unit of f	Qty on 764.5231	Remaining 4.4100	Qty	Date	Status
Seal												

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST	67.8752	
31350	1.8278	
34305	18.25	
43841	45.2974	
50075	2.5	
Main Warehouse		
ST404	696.6478949	
50075	196.647895	
55561	500	

1X (d2463-0530 AS PER DWG) CUT TO 53.00"

D3293-1



Doubler

7 Measured
8/10/03/14 +1

Manufactured No

110 Each 16.0000 1.0000

Warehouse	Loc Qty	Loc Code
Main Warehouse		
ST211	16	
54668	15	
54843	1	

Wednesday, March 10, 2010 2:23:52 PM

Shop Packet Print

Page 2

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Wednesday, March 10, 2010 2:23:52 PM

Page 3

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Start Date: 3/10/2010

Required Date: 3/12/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
D3294-1		Manufactured	No			110	Each	10.0000	1.0000			

Bracket

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST212	10	

D3295-041

Floor Window

Manufactured No

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST212	10	

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST212	11	
	50101	1	
	53736	3	
	56648	7	

D3296-041

Door Assembly

Manufactured No

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST218	8	

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST218	8	

Wednesday, March 10, 2010 2:23:52 PM

Shop Packet Print

Page 3

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Wednesday, March 10, 2010 2:23:52 PM

Page 4

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Start Date: 3/10/2010

Required Date: 3/12/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS20470AD4-5		Purchased	No			110	Each	1,717.000	2.0000			
 Rivet, Universal Head												

10-3-11 SP

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST319	1717	
	111916	1717	

2

10-3-11 SP

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST320	2440	
	113644	2440	

115

10-3-71 SP

Warehouse	Location	Loc Qty	Loc Code
Main Warehouse	ST320	2707	
	110731	107	
	112492	2600	

15

Wednesday, March 10, 2010 2:23:52 PM

Shop Packet Print

Page 4

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Page 5

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Start Date: 3/10/2010

Required Date: 3/12/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
MS21042L06		Purchased	No			110	Each	170.0000	9.0000			



Nut



10-3-11 SP

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST301	170	
109167	2	
110123	9	
110731	14	
111548	1	
112433	44	
112465	100	

9

Wednesday, March 10, 2010 2:23:52 PM

Shop Packet Print

Page 5

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D

Date: 08.07.08

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